





**18 PARTS DRAWING**

**BG60AIC, BG60AH,  
BG80PIC**

Item No.	19 PARTS LIST	Description	BG60AIC	Qty.	BG60AH	Qty.	BG80PIC	Qty.		
			Part No.		Part No.		Part No.			
1		BAG (SERVICE STRAP ASSY NO. 900606) (SERVICE ZIPPER NO. 900478)	800730	1	800730	1	800730	1		
2		ELBOW ASS'Y (INCLUDES ITEM 5, 9, 17)	*810139	1	810139	1	810139	1		
3		WASHER, LOCK SPRING 1/4 MED	-	-	-	-	*8177010	1		
4		WASHER, LOCK SPRING 5/16 MED	-	-	-	-	*8177011	5		
5		NUT, LOCK 5/16-18	*8160002	20	*8160002	20	*8160002	29		
6		HUB CAP	800302	2	800302	2	900486	2		
7		WHEEL (PNEUMATIC PART NO. 400295)	800137	2	800137	2	800994	2		
8		WASHER, FLAT 5/16	*8171003	4	*8171003	4	*8171003	12		
9		SCREW, CAP 5/16-18 X 3/4	*8041026	4	*8041026	4	*8041026	8		
10		FRAME	800418	1	800418	1	800419	1		
11		KNOB, HAND	850154	2	850154	2	850154	2		
12		SCREW, MACHINE #10 - 24 X 2	*8059143	2	*8059143	2	*8059143	2		
13		NUT, LOCK CASTER	800227	2	800227	2	800227	2		
14		WASHER, 3/4 PLASTIC	800109	2	800109	2	800109	2		
15		CASTER, ARM W. A.	-	-	-	-	800221	2		
16		WASHER, FLAT CUT 1/4 (5/16 X 3/4 X 1/16)	-	-	-	-	*8171002	12		
17		WASHER, 5/16 SAE	*8172008	20	*8172008	20	*8172008	16		
18		NUT, LOCK 1/4-20	*8160001	12	*8160001	12	*8160001	14		
19		NUT, REGULAR 1/4-20	*8142001	2	*8142001	2	*8142001	2		
20		SCREW, CAP 1/4-28 X 1/2	-	-	-	-	850408	1		
21		SCREW, CAP 1/4 - 20 NC x 1 3/4	*8041009	3	*8041009	3	*8041009	3		
22		PIN	-	-	-	-	800365	2		
23		NOZZLE ASS'Y (INCLUDES ITEMES 97, 26, 95, 25, 24, 18)	800931	1	800931	1	800938	1		
24		LATCH SPRING	800311	1	800311	1	800311	1		
25		SCREW, CAP 1/4 - 20 X 3/4	*8041004	2	*8041004	2	*8041004	2		
26		CAP	800183	1	800183	1	800183	1		
27		SCREW CAP 7/16-20 x 2-1/4 GR 8 (TORQUE 60 FT- LBS)(81.4N-m)	-	-	830114	-	-	-		
		SCREW CAP 7/16 - 20 X 1-1/4 GR 5 (TORQUE 60 FT - LBS)(81.4N-m)	800554	1	-	-	800554	1		
28		WASHER LOCK 7/16 TWISTED TOOTH	850132	1	850132	1	850132	1		
29		KEY 1/4 SQ X 2.25 "	9201123	1	9201123	1	9201123	1		
30		PARTS & LIT. BAG (INCL. 117(4), 3(10), 4(8), 8(3) push, 5 SP, 43(1), 54(3), 48(1), 5(4) - 18(7) push, 8 SP, 19(2), 21(2), SP only 45(1))	800757	1	800757	1	810166	1		
31		IMPELLER ASSEMBLY (INCLUDES ITEMS 27, 28, 29, 32)	800988	1	810237	1	800090	1		
32		SPACER IMPELLER	-	-	830112	1	-	-		
33		COTTER PIN 1/8 X 1 push units / 1/8 x 1 1/4 SP units	*8197031	2	*8197031	2	*8197032	2		
34		SCREW CAP 3/8-16 X 3/4	-	-	-	-	*8041048	2		
35		WASHER LOCK 3/8	-	-	-	-	*8177012	1		
36		GUARD BELT GUIDE	-	-	-	-	811053	1		
37		GRIP HANDLE	400570	2	400570	2	400570	2		
38		WASHER LOCK 1/4 EXT	-	-	-	-	*8181007	2		
39		SCREW SM 1/4 x 3/8 HEX	-	-	-	-	*8122082	2		
40		SCREW CAP 5/16-18 X 1 - 3/4	*8041031	6	*8041031	6	*8041031	6		
41		ENGINE BRIGGS 8 HP IC	800880	1	-	-	800880	1		
		ENGINE 8 HP HONDA	-	-	400937	1	-	-		
42		HANDLE BRACE	800200	1	800200	1	800200	1		
43		NUT LOCK 3/8 -16	*8160003	1	*8160003	1	*8160003	1		
44		LABEL DRIVE	-	-	-	-	810207	1		
45		EYE BOLT - CLUTCH LEVER	-	-	-	-	800312	1		
46		KEY HI PRO 3/16 X 3/4	-	-	-	-	850234	1		
47		HANDLE TOP ASS'Y (INCLUDES ITEMS 49(2), 50(2), 18(2))	810134	1	810134	1	810134	1		
48		SCREW SELF TAP 5/16 X 3/4 HEX	-	-	-	-	8123128	1		
49		SCREW CAP 1/4-20 X 1 - 1/2	*8041008	5	*8041008	5	*8041008	5		
50		BAG LOOP	800178	3	800178	3	800178	3		
51		LABEL OIL CHAIN	-	-	-	-	830502	1		
52		THROTTLE CONTROL ASS'Y (INCLUDES ITEMS 18, 21, 93)	810135	1	810135	1	810135	1		
53		WHEEL PROTECTOR	800169	2	800169	2	800169	2		
54		SCREW CAP 1/4-20 X 1	*8041006	3	*8041006	3	*8041006	4		
55		LEVER ASS'Y (INCLUDES ITEM 56)	800932	1	800932	1	800932	1		
56		TUBE FLAT BAR	800886	1	800886	1	800886	1		
57		LATCH	800294	1	800294	1	800294	1		
58		LEVER SPRING	800310	1	800310	1	800310	1		
59		LINK	800301	1	810987	1	800301	1		
60		LOWER HANDLE SECTION L.H. ASS'Y (INCLUDES ITEM 92)	800933	1	800933	1	800933	1		
61		LOWER HANDLE SECTION R. H. ASS'Y (INCLUDES ITEM 92)	800943	1	800943	1	800943	1		
62		DIFFERENTIAL WITH SPROCKET (DRIVE SPROCKET ONLY)	-	-	-	-	800996	1		
63		KEY 3/16 SQ X 1 - 3/4 LG.	-	-	-	-	9201084	2		
64		SPACER	-	-	-	-	800421	1		
65		WASHER 3/4 SAE	-	-	-	-	*8172015	6		
66		BEARING PILLOW BLOCK	-	-	-	-	800557	2		
67		SCREW CAP 5/16-18 X 1	-	-	-	-	*8041028	8		
68		WASHER 3/4 (0.765 X 1.25 X 0.06)	-	-	-	-	850238	2		
69		BELT DRIVE	-	-	-	-	800250	1		
70		PULLEY WITH SET SCREW	-	-	-	-	800251	1		
71										
72		WASHER 3/8 WITH HOLE	-	-	-	-	800889	1		
73		BAR BRACKET IDLER	-	-	-	-	810159	1		
74		WASHER FENDER 1/4 (9/32 I.D. X 1 - 1/4 O.D. X 3/64) -	-	-	-	-	*8172019	2		
75		PULLEY IDLER	-	-	-	-	800260	1		
76		BOLT IDLER	-	-	-	-	800888	1		
77		NUT 3/8-16 REGULAR	-	-	-	-	*8142003	2		
78		BAR IDLER	-	-	-	-	800261	1		
79		SPRING	-	-	-	-	800242	1		
80		WASHER HUB CAP	-	-	-	-	850237	2		

\* Denotes standard hardware  
item that may be purchased  
locally.△ Denotes parts found in  
parts bag assembly.

Item No.	19 PARTS LIST	Description	BG60AIC	Qty.	BG60AH	Qty.	BG80PIC	Qty.		
			Part No.		Part No.		Part No.			
81		IDLER ASS'Y. (INCLUDES 18 (1), 35 (1), 54(1), 73 THRU 78)	-	-	-	-	810211	1		
82		PLATE ADAPTER	-	-	-	-	810157	1		
83		WHEEL ASS'Y. BGSP includes 6 (1), 7(1), 65(1), 68 (1), 80(1), 63(1) )	-	-	-	-	800895	2		
84		TRANSMISSION REV FWD.	-	-	-	-	810206	1		
85		BRACKET ANGLE SHIFT	-	-	-	-	810158	1		
86		CABLE CLUTCH ASS'Y BG	-	-	-	-	810160	1		
87		GAURD CHAIN W/LABELS (INLUDES ITEM 51)	-	-	-	-	811041	1		
88		ROD BAIL ASS'Y	-	-	-	-	810171	1		
89		GRIP	-	-	-	-	800885	1		
90		ROD LEVER SHIFT ASS'Y (INCLUDES ITEM 89)	-	-	-	-	810162	1		
91		FLANGE GASKET	800411	1	800411	1	800411	1		
92		CAP ENDS	800392	2	800392	2	800392	2		
93		CLAMP CABLE PLASTIC	900813	3	900813	3	900813	5		
94		CHAIN DRIVE BG	-	-	-	-	810156	1		
95		SCREW SHEET METAL 1/4 AB X 3/4	8122082	1	8122082	1	8122082	1		
96		CASTER DUALASSY (INCLUDES (1) OF EACH 11, 12, 13, 14)	800682	2	800682	2	800682	2		
97		PROTECTOR WHEEL ASS'Y (INCLUDES ONE EACH OF 21, 19, 18, 53)	800347	2	800347	2	800347	2		
98		LABEL DO NOT FILL WHILE ENGINE IS HOT	400268	1	400268	1	400268	1		
99		SCREW CAP 5/16 NC X 1 - 3/4	*8041031	4	*8041031	4	*8041031	4		
100		LABEL DANGER KEEPS HANDS & FEET AWAY	400424	1	400424	1	400424	1		
101		LABEL CAUTION	830138	1	830138	1	830138	1		
102		LABEL FLYING MATERIAL	810736	2	810736	2	810736	2		
103		LABEL EAR EYE BREATHING	890254	1	890254	1	890254	1		
104		LABEL WARNING GUARDS	-	-	-	-	900327	1		
105		LABEL CLUTCH	-	-	-	-	900328	1		
106		LABEL READ	890301	1	890301	1	890301	1		
107		GUARD PULLEY BG80	-	-	-	-	811037	1		
108		GUARD BELT BG80	-	-	-	-	811038	1		
109		SCREW SELF TAP 1/4 - 14 X 3/4	-	-	-	-	900505	2		