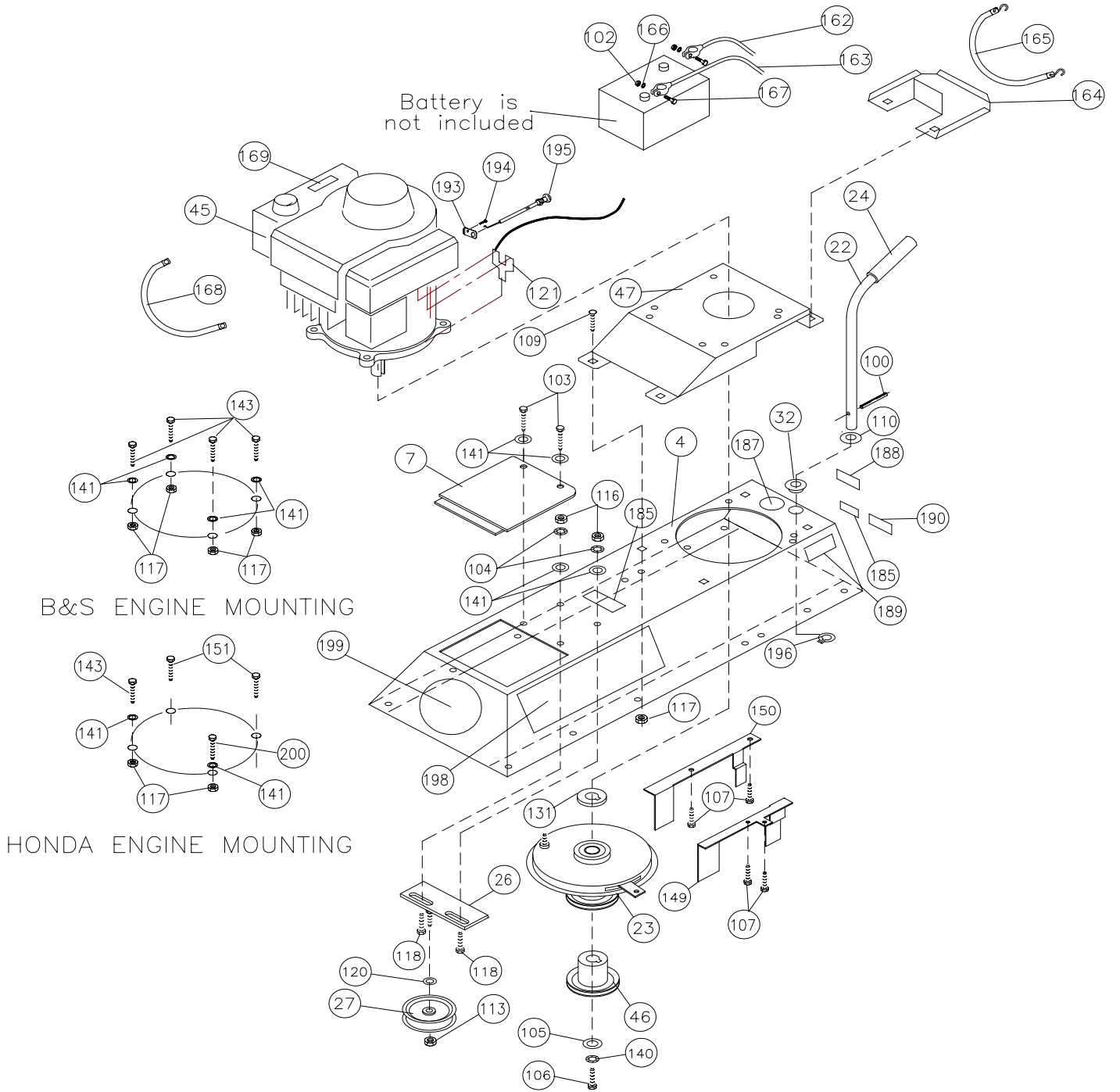
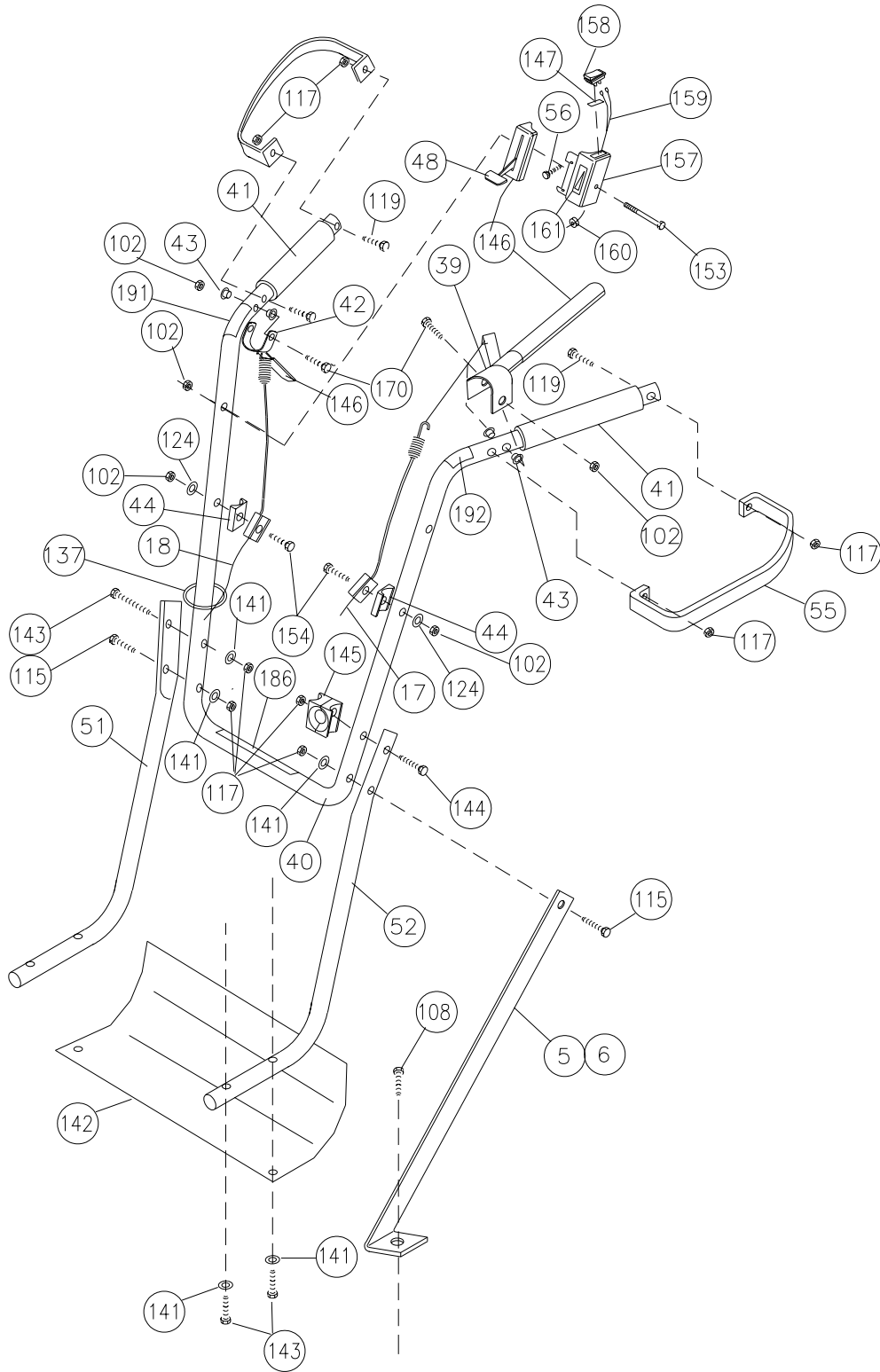


ILLUSTRATED PARTS LIST





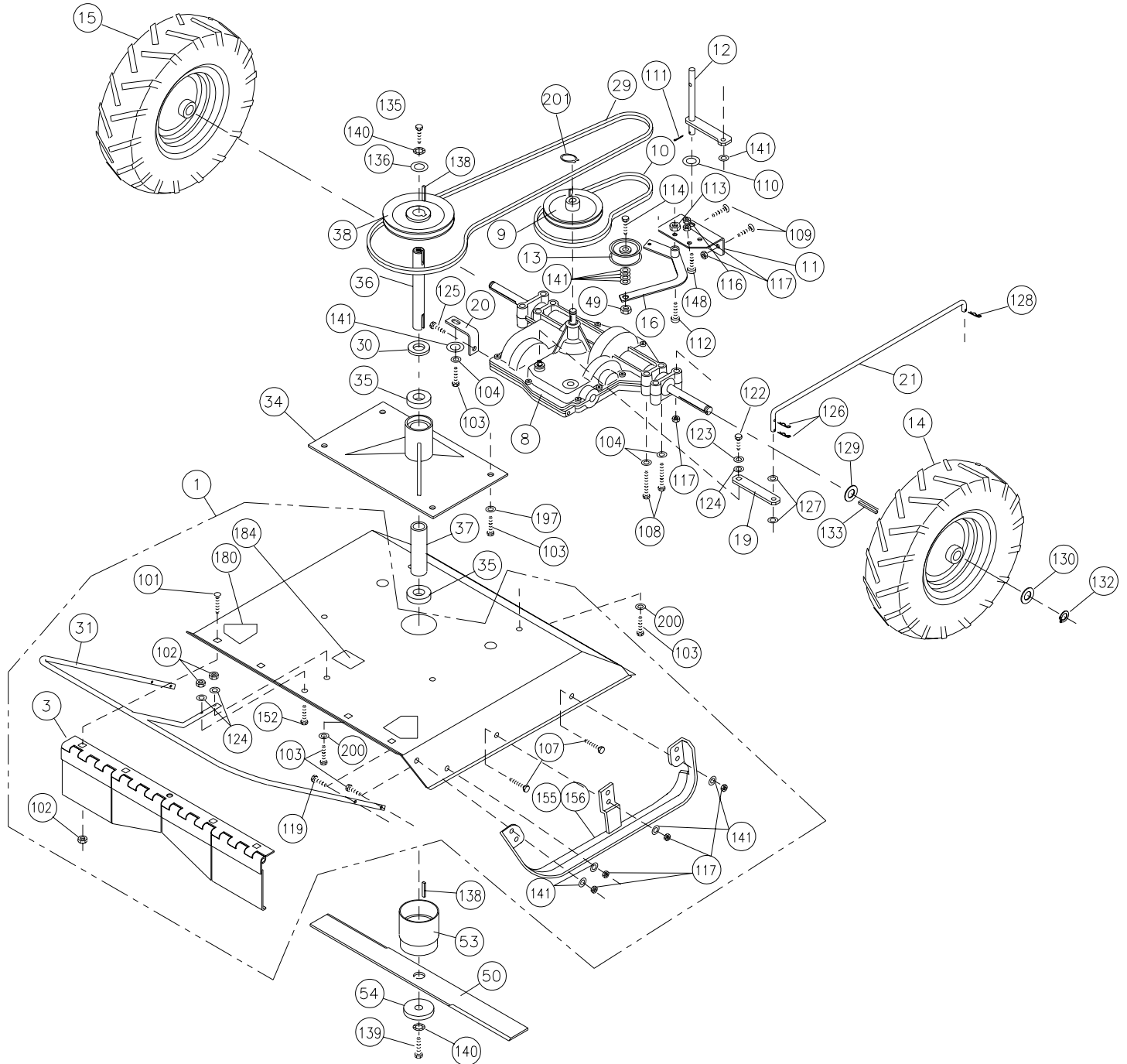
ITEM NO	DESCRIPTION	BC2402HE		BC2402H		BC2402ICE		BC2402IC	
		Part No	QTY	Part No	QTY	Part No	QTY	Part No	QTY
4	Base Assembly with labels	500240	1	500240	1	500240	1	500240	1
7	Door Base Engine	500233	1	500233	1	500233	1	500233	1
22	Tube Shift With Grip	500171	1	500171	1	500171	1	500171	1
23	Clutch Brake	500338	1	500338	1	500338	1	500338	1
24	Grip 3/4 ID - Black	610102	1	610102	1	610102	1	610102	1
26	Plate Mount Idler WA	500228	1	500228	1	500228	1	500228	1
27	Pulley Idler 4.5" OD X 3/8"	500270	1	500270	1	500270	1	500270	1
32	Bushing Shifter	500130	1	500130	1	500130	1	500130	1
45	13 HP Honda GXV390 Electric Start	500333	1	-	-	-	-	-	-
45	13 HP Honda GXV390	-	-	500334	1	-	-	-	-
45	13 HP OHV B & S	-	-	-	-	-	-	520046	1
45	13 HP OHV Briggs Electric Start	-	-	-	-	520039	1	-	-
46	Pulley Drive Traction BC	500238	1	500238	1	500238	1	500238	1
47	Spacer Engine WA 2401	500262	1	500262	1	500262	1	500262	1
100	Roll Pin 1/4 x 1 1/4	500351	1	500351	1	500351	1	500351	1
103	Screw Cap 5/16-18 x 1-1/4"	*8041029	2	*8041029	2	*8041029	2	*8041029	2
104	Washer Split Lock 5/16"	*8177011	2	*8177011	2	*8177011	2	*8177011	2
105	Plate Impeller Washer	850443	1	850443	1	850443	1	850443	1
106	Screw Cap 7/16-20 X 3"	500269	1	500269	1	500269	1	500269	1
109	Bolt Carriage 5/16-18 x 3/4 "	8024039	4	8024039	6	8024039	4	8024039	6
110	Washer Flat 1/2"	900230	2	900230	2	900230	2	900230	2
113	Nut Lock 3/8-16	*8160003	2	*8160003	2	*8160003	2	*8160003	2
116	Nut Jam 5/16-18	*8142002	2	*8142002	2	*8142002	2	*8142002	2
117	Nut Lock 5/16-18	*8160002	8	*8160002	8	*8160002	10	*8160002	10
118	Bolt Carriage 5/16-18 x 1"	*8024040	4	*8024040	2	*8024040	4	*8024040	2
120	Washer 3/8 FC	*8171004	1	*8171004	1	*8171004	1	*8171004	1
121	Terminal Piggyback 3/16	890010	1	890010	1	-	-	-	-
131	Spacer Engine	830113	1	830113	1	830113	1	830113	1
140	Washer Lock 7/16"	850132	1	850132	1	850132	1	850132	1
141	Washer 5/16" FC	*8171003	6	*8171003	6	*8171003	8	*8171003	8
143	Screw Cap 5/16-18 x 1-3/4"	*8041031	1	*8041031	2	*8041031	1	*8041031	4
149	Guide Belt LH	500230	1	500230	1	500230	1	500230	1
150	Guide Belt RH	500231	1	500231	1	500231	1	500231	1
151	Screw Cap 5/16-24 x 1"	*400164	2	*400164	2				
162	Cable Battery Red W/Charge	500304	1	-	-	520111	-	-	-
163	Cable Battery Black 10"	790133	1	-	-	790133	1	-	-
164	Bracket Battery Rear	500347	1	-	-	500347	1	-	-
165	Strap Hold Down	790303	1	-	-	790303	1	-	-
166	Washer 1/4" SAE	8172007	2	8172007	2	8172007	2	8172007	2
167	Screw Cap 1/4-20 x 3/4"	8041004	2	8041004	2	8041004	2	8041004	2
168	Cable Battery Positive 8"	-	-	-	-	520123	1	-	-
169	Label Hot Engine	400268	1	400268	1	400268	1	400268	1
185	Label Guards	900327	2	900327	2	900327	2	900327	2
186									
187	Label Read	890301	1	890301	1	890301	1	890301	1
188	Label Ear Eye Breathe	890254	1	890254	1	890254	1	890254	1
189	Label Chock Wheels	500168	1	500168	1	500168	1	500168	1
190	Label Patent No	500279	1	500279	1	500279	1	500279	1
193	Plate Choke Mount BC	500325	1	500325	1	-	-	-	-
194	Screw Machine 10-32 x 3/4"	430248	1	430248	1	-	-	-	-
195	Control Cable Choke BC	500326	1	500326	1	-	-	-	-
196	Ring Retaining External 3/4"	520176	1	520176	1	520176	1	520176	1
198	Label Outback BC	500293	2	500293	2	500293	2	500293	2
199	Label Product Decal	890456	1	890456	1	890456	1	890456	1
200	Screwcap 5/16 -18 x 2	8041032	1			8041032	1		



Handlebar Assembly
Figure 7



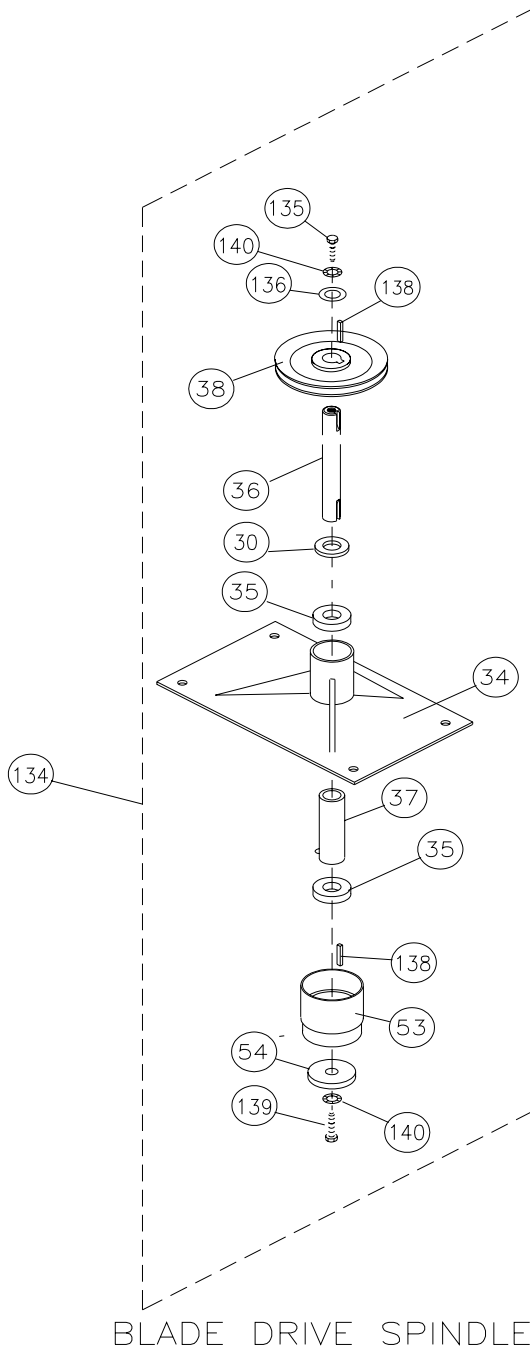
ITEM NO	DESCRIPTION	BC2402HE		BC2402H		BC2402ICE		BC2402IC	
		Part No	QTY	Part No	QTY	Part No	QTY	Part No	QTY
5	Handle Brace Left	500196	1	500196	1	500196	1	500196	1
6	Handle Brace Right	500200	1	500200	1	500200	1	500200	1
17	Cable Clutch Blade BC2402	500259	1	500259	1	500259	1	500259	1
18	Cable Clutch Drive BC2402	500327	1	500327	1	500327	1	500327	1
39	Lever Control Blade	500312	1	500312	1	500312	1	500312	1
40	Handle Upper BC2402	500243-S	1	500243-S	1	500243-S	1	500243-S	1
41	Grip Handle 1" ID x 7.5"	500267	2	500267	2	500267	2	500267	2
42	Lever Control Clutch	500142	1	500142	1	500142	1	500142	1
43	Bushing Lever Control	500152	4	500152	4	500152	4	500152	4
44	Fitting Mount Cable	500187	2	500187	2	500187	2	500187	2
48	Throttle Control, Including Cable	500213	1	500213	1	500213	1	500213	1
51	Handle Lower RH BC2402	500140	1	500140	1	500140	1	500140	1
52	Handle Lower LH BC2402	500141	1	500141	1	500141	1	500141	1
55	Guard Hand BC2402	500339	2	500339	2	500339	2	500339	2
56	Screw Cap 8-3/8 HWH Type B	100121	2	100121	2	100121	2	100121	2
102	Nut Lock 1/4-20	*8160001	7	*8160001	7	*8160001	6	*8160001	6
108	Screw Cap 5/16-18 x 2-3/4"	*8041035	1	*8041035	1	*8041035	1	*8041035	1
115	Screw Cap 5/16-18 x 2"	*8041032	4	*8041032	2	*8041032	4	*8041032	2
117	Nut Lock 5/16-18	*8160002	10	*8160002	10	*8160002	10	*8160002	10
119	Screw Cap 5/16-18 x 1-1/2"	*8041030	4	*8041030	4	*8041030	4	*8041030	4
124	Washer 1/4" FC	*8171002	2	*8171002	2	*8171002	2	*8171002	2
137	Ty Wrap	900407	4	900407	4	900407	4	900407	4
141	Washer 5/16" FC	*8171003	5	*8171003	5	*8171003	7	*8171003	7
142	Bracket Clutch Cable Guard	500321	1	500321	1	500321	1	500321	1
143	Screw Cap 5/16-18 x 1-3/4"	*8041031	4	*8041031	5	*8041031	6	*8041031	7
144	Screw Cap 5/16-18 x 2-1/2"	*8041034	1	*8041034	1	*8041034	1	*8041034	1
145	Guide Rope (Honda only)	830533	2	830533	2				
146	Grip Lever	500181	2	500181	2	500181	2	500181	2
147	Label Start/Stop Toggle	500329	1			500329	1		
153	Screw Cap 1/4-20 x 3"	*8041014	1	*8041014	1	*8041014	1	*8041014	1
154	Screw Cap 1/4-20 x 2"	*8041010	2	*8041010	2	*8041010	2	*8041010	2
157	Switch Box Assy BC (includes throttle cable)	500318	1	500283-S	1	500318	1	500283-S	1
158	Switch Toggle, ON/OFF	500307	1	500281	1	500307	1	500281	1
159	Harness Assy	500306	1	890442	1	520118	1	890442	1
160	Bushing Strain Relief	500282	1	500282	1	500282	1	500282	1
161	Label Throttle	810656	1	810656	1	810656	1	810656	1
170	Bolt Shoulder 5/16-18 x 1-1/2"	500340	2	500340	2	500340	2	500340	2
186	Label Shift BC2402	500349	1	500349	1	500349	1	500349	1
191	Label Clutch Drive	500176	1	500176	1	500176	1	500176	1
192	Label Clutch Blade	500177	1	500177	1	500177	1	500177	1



**Transaxle and Blade Deck Assembly
Figure 8**



ITEM NO	DESCRIPTION	BC2402HE		BC2402H		BC2402ICE		BC2402IC	
		Part No	QTY	Part No	QTY	Part No	QTY	Part No	QTY
1	Deck Assembly with Labels	500239	1	500239	1	500239	1	500239	1
3	Deflector Front BC2402	500125	1	500125	1	500125	1	500125	1
8	Transaxle 3 SPD BC2402	500342	1	500342	1	500342	1	500342	1
9	Pulley 5.0" OD 'A' Section	830180	1	830180	1	830180	1	830180	1
10	Belt Traction Drive	500119	1	500119	1	500119	1	500119	1
11	Plate Pivot Idler/Shifter	500122	1	500122	1	500122	1	500122	1
12	Shifter Pivot WA	500169	1	500169	1	500169	1	500169	1
13	Pulley Idler	800260	1	800260	1	800260	1	800260	1
14	Wheel & Tire 16" SP LH	500343	1	500343	1	500343	1	500343	1
15	Wheel & Tire 16" SP RH	500344	1	500344	1	500344	1	500344	1
16	Arm Idler WA	500170	1	500170	1	500170	1	500170	1
19	Bar Shift T-axle	500121	1	500121	1	500121	1	500121	1
20	Angle Support T-axle	500127	1	500127	1	500127	1	500127	1
21	Rod Link Shifter	500144	1	500144	1	500144	1	500144	1
28									
29	Belt Blade Drive	500237	1	500237	1	500237	1	500237	1
30	Spacer Spindle BC2402	500232	1	500232	1	500232	1	500232	1
31	Bar Guard WA BC2402	500235	1	500235	1	500235	1	500235	1
33									
34	Spindle WA BC2402	500174	1	500174	1	500174	1	500174	1
35	Bearing 7/8" ID Sealed Press	500101	2	500101	2	500101	2	500101	2
36	Shaft Drive Blade	500107	1	500107	1	500107	1	500107	1
37	Spacer Spindle Bearing	500115	1	500115	1	500115	1	500115	1
38	Pulley 7" OD x 7/8" Bore	500253	1	500253	1	500253	1	500253	1
49	Nut Lock 3/8-16 Thin	8161042	1	8161042	1	8161042	1	8161042	1
50	Blade 24" BC2402	500210	1	500210	1	500210	1	500210	1
53	Adapter Blade WA	500191	1	500191	1	500191	1	500191	1
54	Washer Friction Blade	500108	1	500108	1	500108	1	500108	1
101	Bolt Carriage 1/4-20 x 3/4"	8024021	4	8024021	4	8024021	4	8024021	4
102	Nut Lock 1/4-20	*8160001	6	*8160001	6	*8160001	6	*8160001	6
103	Screw Cap 5/16-18 x 1-1/4"	*8041029	11	*8041029	11	*8041029	11	*8041029	11
104	Washer Split Lock 5/16"	*8177011	5	*8177011	5	*8177011	5	*8177011	5
107	Screw Cap 5/16-18 x 1"	*8041028	8	*8041028	8	*8041028	8	*8041028	8
108	Screw Cap 5/16-18 x 2-3/4 "	*8041035	4	*8041035	4	*8041035	4	*8041035	4
109	Bolt Carriage 5/16-18 x 3/4 "	8024039	4	8024039	4	8024039	4	8024039	4
111	Pin Cotter 3/32 x 3/4"	*8197016	1	*8197016	1	*8197016	1	*8197016	1
112	Bolt Shoulder 1/2 x 1"	500114	1	500114	1	500114	1	500114	1
113	Nut Lock 3/8-16	*8160003	1	*8160003	1	*8160003	1	*8160003	1
114	Bolt Idler	800888	1	800888	1	800888	1	800888	1
116	Nut Jam 5/16-18	*8142002	1	*8142002	1	*8142002	1	*8142002	1
117	Nut Lock 5/16-18	*8160002	7	*8160002	7	*8160002	7	*8160002	7
119	Screw Cap 5/16-18 x 1-1/2"	*8041030	2	*8041030	2	*8041030	2	*8041030	2
122	Screw Cap 1/4-28 x 1/2" GR5	850408	1	850408	1	850408	1	850408	1
123	Washer Lock 5/16" External Tooth	8181008	1	8181008	1	8181008	1	8181008	1
124	Washer 1/4" FC	*8171002	3	*8171002	3	*8171002	3	*8171002	3
125	Screw Self Tap 5/16"	*8123128	1	*8123128	1	*8123128	1	*8123128	1
126	Pin Hair Cotter	900471	2	900471	2	900471	2	900471	2
128	Pin Cotter 3/32 x 3/4"	8197016	1	8197016	1	8197016	1	8197016	1
129	Washer 3/4" SAE	*8172015	2	*8172015	2	*8172015	2	*8172015	2
130	Washer 0.765 x 1.250 x 0.060"	850238	2	850238	2	850238	2	850238	2
132	Ring Snap 0.750"	850230	2	850230	2	850230	2	850230	2
133	Key 3/16 x 2-1/8"	9201087	2	9201087	2	9201087	2	9201087	2
135	Screw Cap 7/16-20 x 1-1/4" GR8	800554	1	800554	1	800554	1	800554	1
136	Washer 7/8 SAE	350153	1	350153	1	350153	1	350153	1
138	Key Sq 3/16 x 5/8"	9201072	2	9201072	2	9201072	2	9201072	2
139	Screw Cap 7/16-20 x 2" GR8	500188	1	500188	1	500188	1	500188	1
140	Washer Lock 7/16"	850132	2	850132	2	850132	2	850132	2
141	Washer 5/16 FC	*8171003	10	*8171003	10	*8171003	10	*8171003	10
152	Screw Cap 1/4-20 x 1-1/4"	*8041007	2	*8041007	2	*8041007	2	*8041007	2
155	Skid RH	500291	1	500291	1	500291	1	500291	1
156	Skid LH	500292	1	500292	1	500292	1	500292	1
180	Label OPEI	400424	2	400424	2	400424	2	400424	2
184	Label Flying Debris	810736	1	810736	1	810736	1	810736	1
197	Washer Lock 5/16 twisted tooth	800177	2	800177	2	800177	2	800177	2
200	Washer Lock 5/16 twisted tooth heavy	430298	4	430298	4	430298	4	430298	4
201	Snap ring	850233	1	850233	1	850233	1	850233	1



Blade Drive Spindle Assembly Detail Drawing
Figure 9



ITEM NO	DESCRIPTION	BC2402HE		BC2402H		BC2402ICE		BC2402IC	
		Part No	QTY	Part No	QTY	Part No	QTY	Part No	QTY
134	Spindle Assembly Complete	500242	1	500242	1	500242	1	500242	1
30	Spacer Spindle BC2402	500232	1	500232	1	500232	1	500232	1
34	Spindle WA BC2402	500174	1	500174	1	500174	1	500174	1
35	Bearing 7/8" ID Sealed Press	500101	2	500101	2	500101	2	500101	2
36	Shaft Drive Blade	500107	1	500107	1	500107	1	500107	1
37	Spacer Spindle Bearing	500115	1	500115	1	500115	1	500115	1
38	Pulley 7" OD x 7/8" Bore	500253	1	500253	1	500253	1	500253	1
53	Adapter Blade WA	500191	1	500191	1	500191	1	500191	1
54	Washer Friction Blade	500108	1	500108	1	500108	1	500108	1
135	Screw Cap 7/16-20 x 1-1/4" GR8	800554	1	800554	1	800554	1	800554	1
136	Washer 7/8 SAE	350153	1	350153	1	350153	1	350153	1
138	Key Sq 3/16 x 5/8"	9201072	2	9201072	2	9201072	2	9201072	2
139	Screw Cap 7/16-20 x 2" GR8	500188	1	500188	1	500188	1	500188	1
140	Washer Lock 7/16"	850132	2	850132	2	850132	2	850132	2